

RECONDITIONED

RM 30

STAMPING-FORMING MACHINE



Technical Data:

- 1 Drive with frequency-controlled Simodrive motor - **NEW**; max. 350 r.p.m.
- 1 Central gearwheel - **NEW**
- 1 Material feed right-hand version; max. feed length 270 mm; max. strip width 60 mm
- 1 Central mandrel movement; positively cam-controlled; max. stroke 45 mm; nominal force 20 kN
- 5 Standard slide units; max. stroke 50 mm; nominal force 40 kN
- 1 Two-point eccentric press unit; nominal force 70 kN; stroke 12 mm; table length 244 mm
- 1 Central lubrication unit
- 1 Pneumatic unit
- 1 Straightening unit BRA III
- 1 Process control VariControl Economy VC1-E - **NEW**, consisting of:
 - stand-alone control cabinet 700x700x1600 mm (WxDxH)
 - electronic control and monitoring system
 - operating unit with 15" TFT-Touch Display
 - connection to machine via large tube on floor
 - machine controller
 - tool controller, 1 freely programmable module with 8 channels
- 1 Full enclosure for noise and operator protection; CE conformity